



**SPECIFICATIONS TECHNIQUES - CERTIFICATS
TECHNICAL SPECIFICATION - CERTIFICATES**

28 mm SPARK1

UNITED CAPS Code	BI0280A
Raw materials	
Resin	HDPE
Master batch	upon customer request
Packaging	
Quantity of caps per box	5000 pcs
Number of boxes – of caps per pallet	18 * 5000 = 90000 pcs
Pallet	Upon customer's request. One Way pallet 800 X 1200 Euro pallet 800 X 1200
Storage	
Storage conditions before and after capping	Temperature : +5°C < T > +40°C Hygrometry : 45% < HR > 95%
Using conditions	Temperature : +15°C < T > +30°C Hygrometry : 45% < HR > 85% The caps must be stored on room temperature (min 15Celsius) for 24 hours before use.
Shelf life before capping	12 months after delivery.
Technical Specifications	
Drawing N° :	05 85 SR 30 010 C
Weight:	2.7 gr ± 10%

22/02/2017	VERSION2-UCDU-TS-SS-10-15
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Page 2/2	UNITED CAPS Duna Zrt. ; 51 – es ut 26.5 km ; H-2336 Dunavarsany 📞 +36 24 521 020

Health Approval.

We confirm that the referred article is suitable for human health as they come into contact with food.

Food Contact Approval.

According to our suppliers' information, we can confirm that raw materials used, including resin and master batch are suitable for food contact and are in accordance with:

- EU regulation N°10/2011 and amendments.
- European regulation N° 1935/2004.

The suitability for food contact of the finished product depends on overall migration test that depend on the nature of the food and the conditions of the contact between the packaging product and the food. It is our customer's responsibility to check the compatibility (migration tests) of both the article and packaged product and especially to check if the flavour and odour of the particular product is not tainted in any way.

Note: The responsibility of UNITED CAPS is limited to the regulations of the EU countries. It is our customer's responsibility to check compliance regarding local regulations when their products are sold outside EU.

Environmental care.

The packaging items above are in accordance with :

- European directive 94/62/CE and amendments.

Conformity.

Directive 2023/2006 : *The referred item is produced by UNITED CAPS DUNA according to the current manufacturing specifications and in accordance with the Good Practices of Production. This article is checked and released according to the internal procedures of the quality department.*

ISO14001 : *UNITED CAPS Duna is certified ISO14001 : 2015.*

ISO 50001: *UNITED CAPS Duna is certified ISO 50001 : 2011.*

BRC: *UNITED CAPS Duna is certified BRC. Certificate No.148385-2014-ABRC IOP-BUD-ACCREDIA*