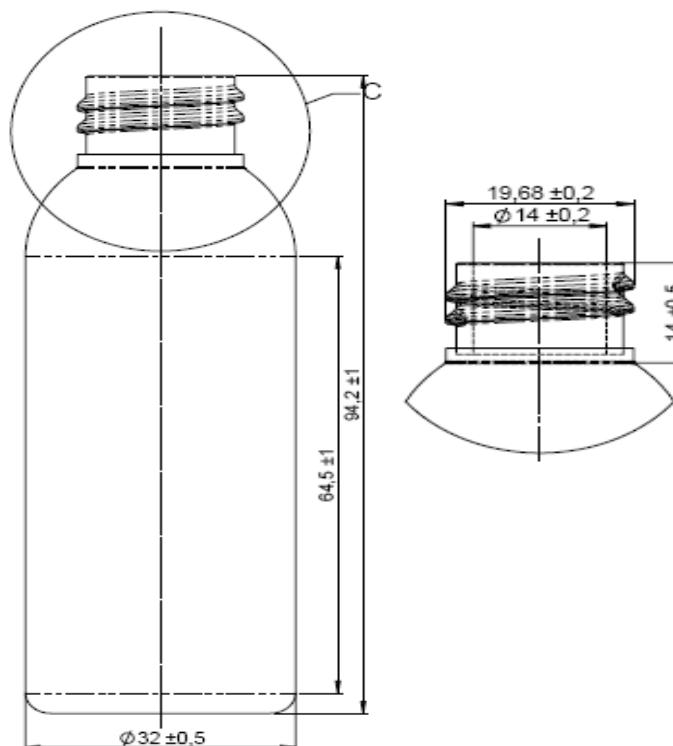


SPECIFICATION BU643A

PARAMETER	METHOD / DEVICE
WEIGHT	Digital scale Axis (d=0.01)
HEIGHT	Gawis-OD Agr / Digital altimeter Mitutoyo (0.01mm/0,0005)
TOP LOAD	Top Load Agr / Digital Newton meter BFG N (0,1-500N)
DIAMETER	Gawis-OD Agr / Micrometer of 0.01mm precision, according to DIN 863
COMPONENTS	Gawis-OD Agr / Digital caliper of 0.001mm precision, according to DIN 862
WALL THICKNESS	Gawis-OD Agr / Wall thickness gauge - PG9800T Scanner
MATERIAL DISTRIBUTION	Gawis-OD Agr / PG9800T Agr
TOTAL CAPACITY AND FILLING HEIGHT	Combi Agr
HORIZONTAL AND VERTICAL ALIGNMENT	Gawis-OD Agr / Angle gauge, according to DIN 875/0 + Gap gauge (0.05-1,0mm) (max. 1.0mm/100mm)
STABILITY ON THE SURFACE	Flat marble slab + Gap gauge (0.05-1.0mm)
COLOUR	Spectrophotometer SP62 (laser measurement) according to standard
DROP TEST	Trap on 1.5m height
TIGHTNESS	Vacuum chamber (underpressure of 600 mbar during 180 s)
PRODUCT IMPLEMENTATIONS AND QUALITY ANALYSIS ARE PERFORMED WITH THE USE OF THE FOLLOWING DEVICES: Agr Gawis-OD, Top Load/Combi, PTG5004, PG9800T	

TECHNICAL DRAWING



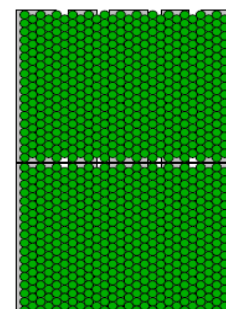
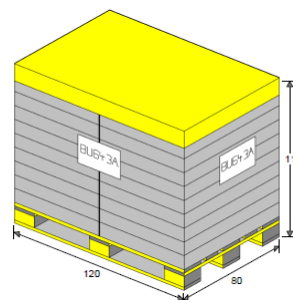
Capacity:	50,0ml
Thread:	20/410
Material:	polyethylene terephthalate

Parameters	Given dimensions	Tolerance
Height (mm)	94,20	+/- 1,0
Base diameter (mm)	32,00	+/- 0,5
Weight (g)	8,00	+/- 1,0
Total capacity (ml)	58,00	+/- 2,0
Distance to the cap (mm)	14,00	+/- 0,5
Outer diameter thread with a roll (mm)	19,68	+/- 0,2
Inner diameter of the hole (mm)	14,00	+/- 0,2
VERTICAL (max 1/100mm)	v	v
IT SHRINKS ON SURFACE SECONDARY	x	-
SHAPE CONFORMITY	v	-
STABILITY BASE BOTTLE	v	-

VISUAL PACKAGING

PALLET APPEARANCE

ARRANGEMENT ON LAYER



PACKAGING

ON PALLET	9600
LAYERS	10
ON LAYER	2x480
PALLET HEIGHT	1120,0mm

06.11.2014

date, authorised person signature