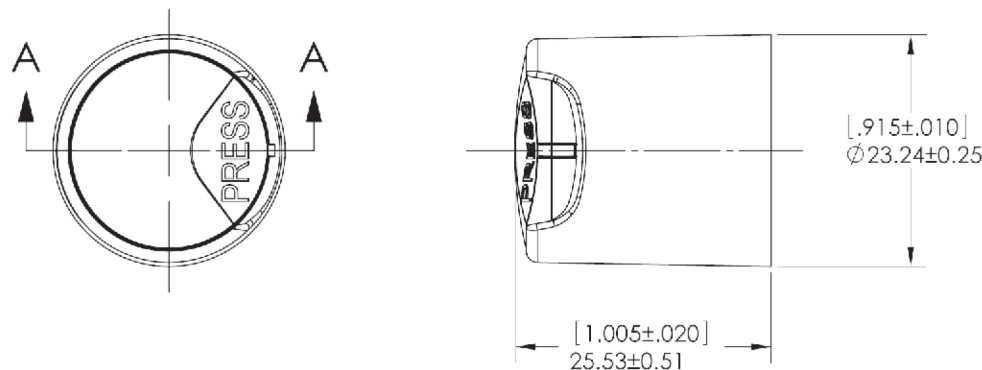
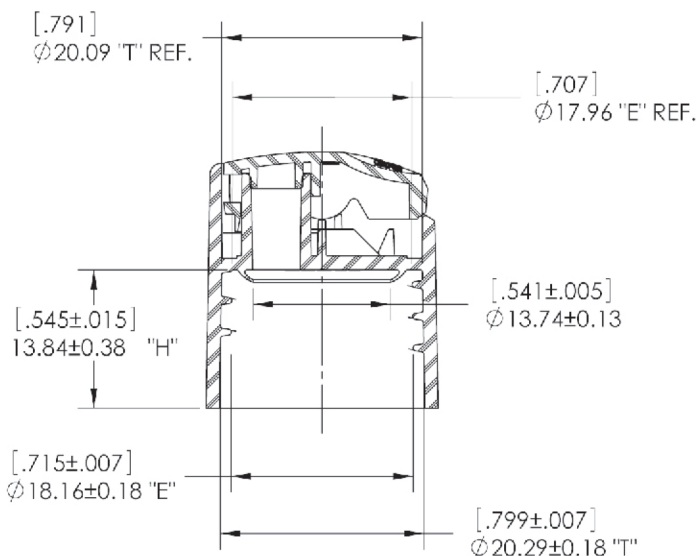


| REVISIONS |      |             |      |          |
|-----------|------|-------------|------|----------|
| ZONE      | REV. | DESCRIPTION | DATE | APPROVED |
|           |      |             |      |          |
|           |      |             |      |          |

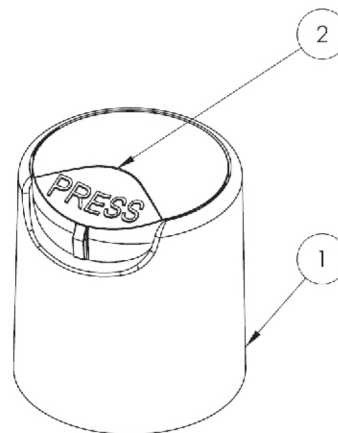


NOTE:

1. THE EFFECTIVE "H" DIMENSION CAN BE ESTABLISHED BY SUBTRACTING .76[.030]" FROM THE "H" SPECIFICATION INDICATING THE FLEX OF THE SEALING MECHANISM. THIS ALSO REPRESENTS THE MAXIMUM COMPRESSION AT A NOMINAL APPLIED TORQUE.
2. CIRCLED SIZES - THESE FEATURES ARE DIMENSIONALLY CONTROLLED. REFER TO THE INTER-COMPANY SPECIFICATION FORM FOR COMPLETE TEST DETAILS.
3. NON-CIRCLED SIZES - ALL NON-CIRCLED SIZES ARE NOMINAL AND ARE INTENDED TO BE UTILIZED AS REFERENCE PURPOSES ONLY.
4. COMPLETE SPECIFICATION DETAILS - REFER TO THE INTER-COMPANY SPECIFICATION FORM FOR COMPLETE DETAILS RELATING TO THIS PART.
5. SPECIFICATION NUMBER - PLEASE GIVE SPECIFICATION NUMBER AS WELL AS PART NUMBER WITH ALL VERBAL AND WRITTEN ORDERS.
6. ORIFICE SIZE = 2.79[.110] X 6.86[.270].
7. A MINIMUM OF 1 1/2 TURNS OF THREAD SHALL BE MAINTAINED.
8. APPLICATION TORQUE = 10.0 IN. LBS.
9. THIS CLOSURE WILL COORDINATE WITH A STANDARD SPI 20/410 NECK FINISH WITH A MAXIMUM ID OF 14.50[.571] DIAMETER. LAND AREA MUST BE SMOOTH AND FREE OF NICKS OR RAGGED EDGES.



SECTION A-A



| ITEM NO. | PART NUMBER  | DESCRIPTION       | QTY. |
|----------|--------------|-------------------|------|
| 1        | 5301         | 20mm-410 Base Cap | 1    |
| 2        | 7413 (Rev A) | 20mm-410 Disc Top | 1    |

|  |   |
|--|---|
| MATERIAL:  | Part:<br>20mm/410 EASY OPEN CAP ( SMOOTH WALL ) |
| UNLESS OTHERWISE SPECIFIED:<br><br>DIMENSIONS ARE IN INCHES<br>TOLERANCES:<br>FRACTIONAL ±<br>ANGULAR: MAX ± MIN ±<br>TWO PLACE DECIMAL ±<br>THREE PLACE DECIMAL ± | SCALE: 2:1 WEIGHT: 3.2 gms. SHEET 1 OF 1        |