

**Test Report** No. HKGEC1300339302 Date: 22 Mar 2013 Page 1 of 6

MITSUBISHI RAYON POLYMER NANTONG CO.,LTD.

NO.6 GUANGZHOU ROAD, NANTONG ECONOMIC & TECHNOLOGICAL DEVELOPMENT AREA JIANGSU PROVINCE

226009

**CHINA** 

The following sample(s) was/were submitted and identified on behalf of the clients as: ACRYPET MF (001)

SGS Job No.: 2126812 - HK

Colour: 001 Item No.: MF

Order No. : MRPN-2013
Lot No. : B11G253N
Date of Sample Received : 19 Mar 2013

Testing Period: 19 Mar 2013 - 22 Mar 2013

Test Requested: Selected test(s) as requested by client.

Test Method: Please refer to next page(s).

Test Results: Please refer to next page(s).

Conclusion: Based on the performed tests on submitted samples, the results of Lead,

Mercury, Cadmium, Hexavalent chromium, Polybrominated biphenyls (PBB), Polybrominated diphenyl ethers (PBDE) comply with the limits as set by RoHS

Directive 2011/65/EU Annex II; recasting 2002/95/EC.

Signed for and on behalf of SGS Hong Kong Limited.

Lam Ka Yung, Allen Chemist

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Test Results:

### **Test Part Description:**

Specimen No. SGS Sample ID Description

1 HKG13-003393.002 Transparent Plastic Pellet

#### Remarks:

(1) 1 mg/kg = 1 ppm = 0.0001%

(2) MDL = Method Detection Limit

(3) ND = Not Detected ( < MDL)

(4) "-" = Not Regulated

### RoHS Directive 2011/65/EU

Test Method: With reference to IEC 62321:2008

- (1) Determination of Cadmium by ICP-OES/AAS.
- (2) Determination of Lead by ICP-OES/AAS.
- (3) Determination of Mercury by ICP-OES/AAS.
- (4) Determination of Hexavalent Chromium by Colorimetric Method using UV-vis Spectrophotometer.
- (5) Determination of PBB / PBDE content by GC-MS.

Test Item(s)	<u>Limit</u>	<u>Unit</u>	<u>MDL</u>	<u>002</u>
Cadmium (Cd)	100	mg/kg	2	ND
Lead (Pb)	1,000	mg/kg	2	ND
Mercury (Hg)	1,000	mg/kg	2	ND
Hexavalent Chromium (CrVI)	1,000	mg/kg	2	ND
Sum of PBBs	1,000	mg/kg	-	ND
Monobromobiphenyl	-	mg/kg	5	ND
Dibromobiphenyl	-	mg/kg	5	ND
Tribromobiphenyl	-	mg/kg	5	ND
Tetrabromobiphenyl	-	mg/kg	5	ND
Pentabromobiphenyl	-	mg/kg	5	ND
Hexabromobiphenyl	-	mg/kg	5	ND
Heptabromobiphenyl	-	mg/kg	5	ND
Octabromobiphenyl	-	mg/kg	5	ND
Nonabromobiphenyl	-	mg/kg	5	ND
Decabromobiphenyl	-	mg/kg	5	ND
Sum of PBDEs	1,000	mg/kg	-	ND
Monobromodiphenyl ether	-	mg/kg	5	ND
Dibromodiphenyl ether	-	mg/kg	5	ND

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Test Item(s)	<u>Limit</u>	<u>Unit</u>	<u>MDL</u>	<u>002</u>	
Tribromodiphenyl ether	-	mg/kg	5	ND	
Tetrabromodiphenyl ether	-	mg/kg	5	ND	
Pentabromodiphenyl ether	-	mg/kg	5	ND	
Hexabromodiphenyl ether	-	mg/kg	5	ND	
Heptabromodiphenyl ether	-	mg/kg	5	ND	
Octabromodiphenyl ether	-	mg/kg	5	ND	
Nonabromodiphenyl ether	-	mg/kg	5	ND	
Decabromodiphenyl ether	-	mg/kg	5	ND	

#### Notes:

(1) The maximum permissible limit is quoted from directive 2011/65/EU, Annex II

### **Halogen**

Test Method: With reference to EN 14582: 2007. Analysis was performed by IC.

Test Item(s)	<u>Limit</u>	<u>Unit</u>	<u>MDL</u>	<u>002</u>
Fluorine (F)	-	mg/kg	50	ND
Chlorine (CI)	-	mg/kg	50	ND
Bromine (Br)	-	mg/kg	50	ND
lodine (I)	-	mg/kg	50	ND

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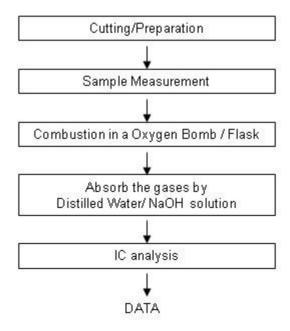
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### Flowchart for Halogen Free Test

Method: BS EN14582:2007 method



Operator:

Tang Ying Sam

Supervisor:

Chan Chun Kit (Dickson)

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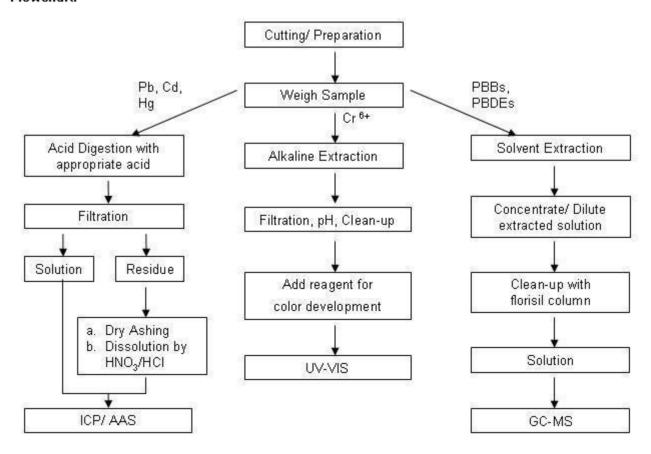


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### Flowchart:



Note: 1) Boiling water test method was also performed for the analysis of Cr (VI) in metal sample.

 The polymeric samples were dissolved totally by pre-conditioning method according to above flow chart for Cd, Pb and Hg contents analysis.

Operator :	Chiu Kan Yuen/ Tang Koon Pang (Acid digestion)	
	Chiu Kan Yuen (Dry Ashing)	
	Ho Pui Yu, Ivy (Hexavalent Chromium)	
	Lau Chung Yin, Eric (PBBs and PBDEs)	
Section Chief :	Chan Chun Kit, Dickson	

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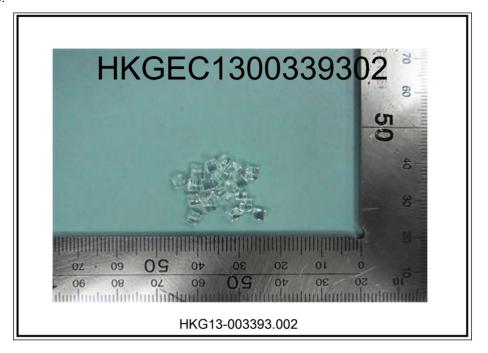


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Sample photo:



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