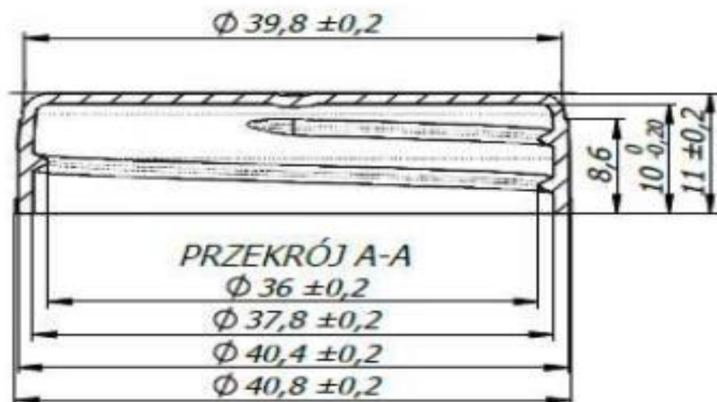


CLOSURE SPECIFICATION I0007 (ribbed)

TECHNICAL DRAWING



RECOMMENDED TORQUE [Nm]

1,5-2,5

Given values of the recommended torque are approximate. The appropriate torque value for a given application depends on many factors and should be determined empirically by the customer, in conditions of the closure application.

Thread: 38-400

Material: polypropylene

DIMENSIONS

height [mm] 11,00 +/- 0,20

inner diameter with scroll [mm] 36,00 +/- 0,20

outer diameter [mm] 40,80 +/- 0,20

weight [g] 2,40 +/- 1,00

DESTINATION

The closure for PET bottles

STORAGE CONDITIONS

Keep the product in 5°C-35°C temperature. The products must be protected against the harmful effects of radiant heat, direct sunlight, against mechanical damage, from exposure to organic solvents. Products should not be stored in open landfills. Product packaging must be clean, dry and free of odors.

TRANSPORT CONDITIONS

The packaging must be transported by any covered means of transport.

USAGE CONDITIONS

It is advisable to store closures at room temperature (15 - 25 °C) for at least 24 hours before processing.

WARRANTY

Usability period of packaging is 12 months from the date of delivery, while respecting these guidelines.

Not following recommendations regarding conditions of storage, transport and packaging may result in deterioration of performance parameters of closures or completely prevent proper functioning.

PARAMETER METHOD / DEVICE

WEIGHT Digital scale Axis (d=0.01)

HEIGHT Digital altimeter Mitutoyo (0.01mm/0,0005)

DIAMETER Micrometer of 0.01mm precision, according to DIN 863

COMPONENTS Digital caliper of 0.001mm precision, according to DIN 862