SPECIFICATION

PARAMETER	METHOD / DEVICE		
WEIGHT	Digital scale Axis (precision 0,01g)		
HEIGHT	GAWIS 4D, Gawis-OD Agr / Electronic altimeter (precision 0,01mm)		
TOP LOAD	Top Load Agr / Digital Newton meter BFG N (0,1-500N)		
DIAMETER	Gawis 4D, Gawis-OD Agr / Micrometer of 0,001mm precision, according to DIN863		
COMPONENTS	Gawis 4D, Gawis-OD Agr / Digital caliper of 0,01mm precision, according to DIN 862		
MATERIAL DISTRIBUTION & WALL THICKNESS	Gawis 4D, Gawis-OD Agr / PTG5004 AGR, AMTG-2 Accurate Magnetic Thickness Gauge		
TOTAL CAPACITY AND FILLING HEIGHT	Combi Agr		
HORIZONTAL AND VERTICAL ALIGNMENT	Gawis 4D, Gawis-OD Agr / Angle gauge, according to DIN 875/0 + Gap gauge (0.05-1,0mm) (max. 1.0mm/100mm)		
STABILITY ON THE SURFACE	Flat marble slab + Gap gauge (0,05-1,0mm)		
COLOUR	Spectrophotometer Ci5 (laser measurement) according to standard		
TIGHTNESS	Vacuum chamber (underpressure of 600mbar during 180s.)		
DROP TEST	Trap on 1,5m height		

PRODUCT IMPLEMENTATIONS AND QUALITY ANALYSIS ARE PERFORMED WITH THE USE OF THE FOLLOWING DEVICES: Gawis 4D, Agr Gawis-OD, Top Load/Combi, PTG5004, PG9800T, AMTG-2 Accurate Magnetic Thickness Gauge

TECHNICAL DRAWING				
\$23,7±0,2 \$\phi 19 \text{to} 23,7 \text{to} 2,2 \$\phi 19 \text{to} 23,7 \text{to} 2,2 \$\phi 19 \text{to} 23,7 \text{to} 2,2				

Ø45 ±1	164 ±0.5				
VISUAL PACKAGING					
PALLET APPEARANCE	ARRANGEMENT ON LAYER				

ON PALLET	4080	
LAYERS	8	
ON LAYER	2 x 255	
PALLET HEIGHT	1250,00 mm	

Capacity:	150 ml	
Thread:	24-410	
Material:	poli(tereftalan etylenu)	

Parameters	Given dimensions	Tolerance
Height (mm)	135,00	+/- 1,0
Diameter of base (mm)	45,00	+/- 1,0
Weight (g)	16,00	+/- 1,0
Total capacity (ml)	163,50	+/- 4,0
Distance to the cap (mm)	16,40	+/- 0,5
Outer diameter thread with a roll (mm)	23,70	+/- 0,2
Inner diameter of the hole (mm)	19,00	+/- 0,2
VERTICAL (max 1/100mm)	V	V
IT SHRINKS ON SURFACE SECONDARY	Х	-
SHAPE CONFORMITY	V	V
STABILITY BASE BOTTLE	х	-

STORAGE CONDITIONS

Product should be stored in clean, dry, airy condition. Keep in temperature between -10° do 40°C and humidity 0-90%. Products must to be protected against the harmful effects of radiant heat or direct sunlight. Do not strored in open landfills. Product packaging must be clean, dry and free of odors.