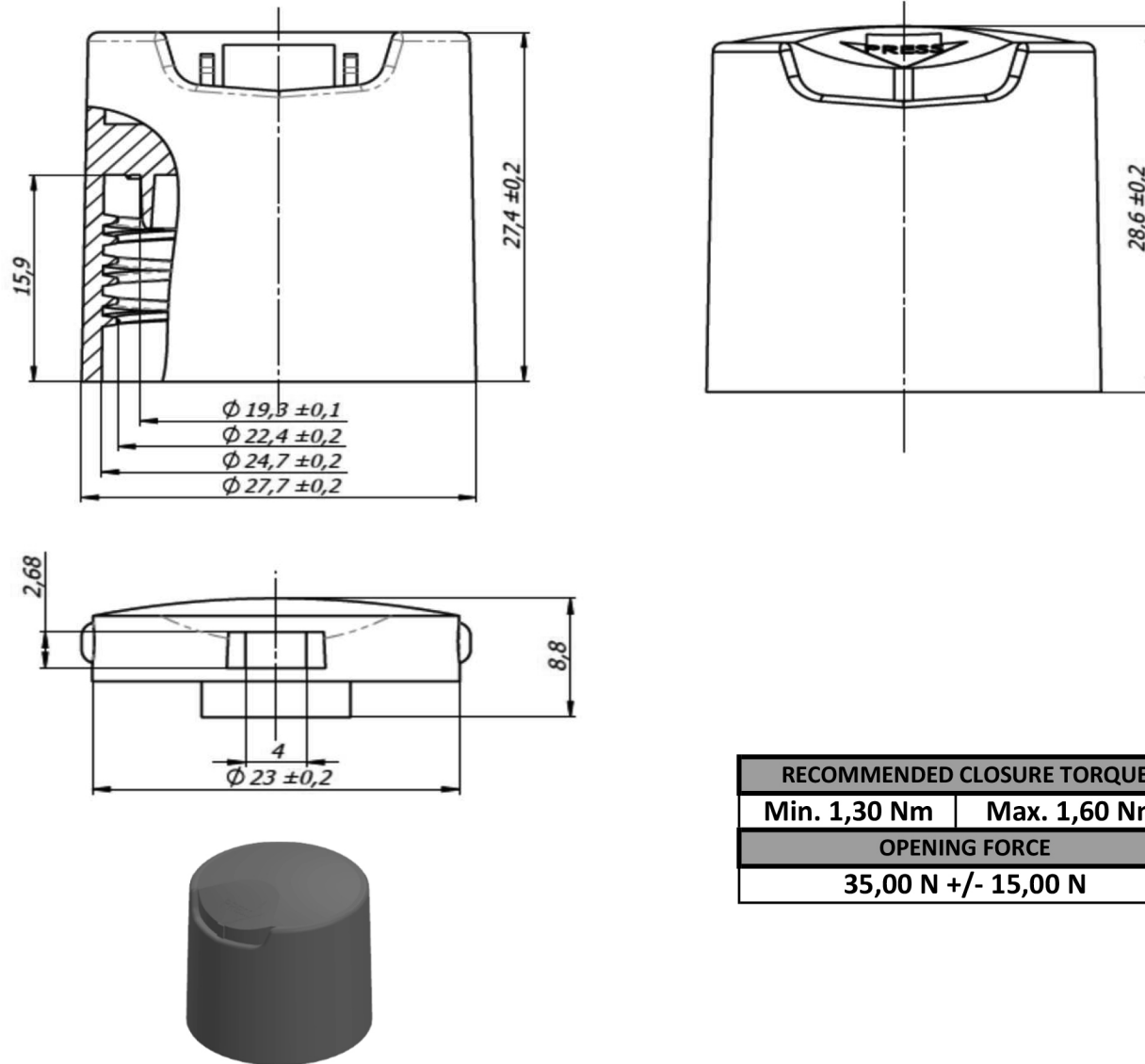


# CAP SPECIFICATION

## TECHNICAL DRAWING



RECOMMENDED CLOSURE TORQUE	
Min. 1,30 Nm	Max. 1,60 Nm
OPENING FORCE	
35,00 N +/- 15,00 N	

Thread:	24-410
Material:	polypropylene
DIMENSIONS	
Outer diameter [mm]	27,70 +/- 0,20
Inner diameter [mm]	24,70 +/- 0,20
Height [mm]	28,60 +/- 0,20
Weight [g]	4,90 +/- 0,50
Destination	
Closure for PET bottles	
Storage conditions	
Keep the product in 5°C-35°C temperature. The products must be protected against the harmful effects of radiant heat, direct sunlight, against mechanical damage, from exposure to organic solvents. Products should not be stored in open landfills. Product packaging must be clean, dry and free of odors.	
Transport conditions	
The packaging must be transported by any covered means of transport.	
Warranty	
Usability period of packaging is 12 months from the date of delivery, while respecting these guidelines.	
PARAMETER	METHOD / DEVICE
WEIGHT	Digital scale Axis (d=0.01)
HEIGHT	Digital altimeter Mitutoyo (0.01mm/0,0005)
DIAMETER	Micrometer of 0.01mm precision, according to DIN 863
COMPONENTS	Digital caliper of 0.001mm precision, according to DIN 862

25.11.2020  
date

All products are subjected to inspection and released into the main warehouse after verification of the Quality Control Department, according to the Product Specification, which is drawn up on the basis of technical drawing, with the use of the above methods and written down in the Measurement Card