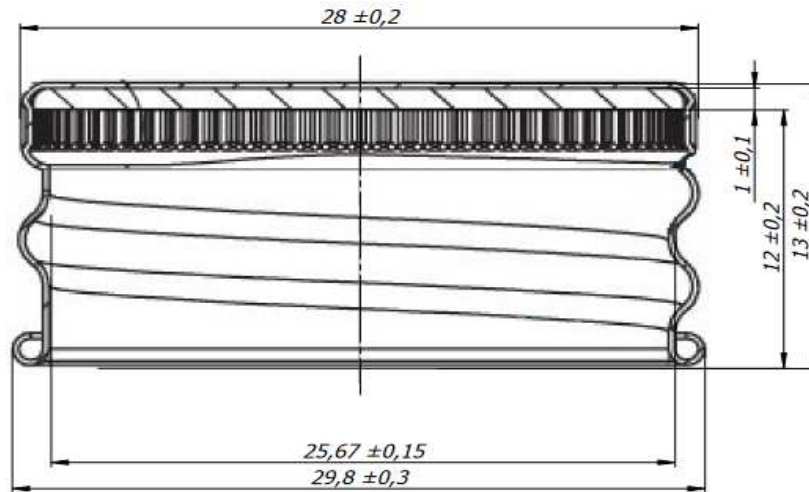




# CLOSURE SPECIFICATION AL028

## TECHNICAL DRAWING



### RECOMMENDED TORQUE [Nm]

1,00 - 1,50

Given values of the recommended torque are approximate. The appropriate torque value for a given application depends on many factors and should be determined empirically by the customer, in conditions of the closure application.

THREAD	28-410
MATERIAL	aluminum, polyethylene
<b>DIMENSIONS</b>	
outer diameter [mm]	28,00 +/- 0,20
inner diameter [mm]	25,67 +/- 0,15
height [mm]	13,00 +/- 0,20
weight [g]	1,53 +/- 0,15
<b>DESTINATION</b>	
The closure for PET bottles	
<b>STORAGE CONDITIONS</b>	
Keep the product in 5°C-35°C temperature. The products must be protected against the harmful effects of radiant heat, direct sunlight, against mechanical damage, from exposure to organic solvents. Products should not be stored in open landfills. Product packaging must be clean, dry and free of odors.	
<b>TRANSPORT CONDITIONS</b>	
The packaging must be transported by any covered means of transport.	
<b>USAGE CONDITIONS</b>	
It is advisable to store closures at room temperature (15 - 25 °C) for at least 24 hours before processing.	
<b>WARRANTY</b>	
Usability period of packaging is 12 months from the date of delivery, while respecting these guidelines.	
<b>Not following recommendations regarding conditions of storage, transport and packaging may result in deterioration of performance parameters of closures or completely prevent proper functioning.</b>	
<b>PARAMETER</b>	<b>METHOD / DEVICE</b>
WEIGHT	Digital scale Axis (d=0.01)
HEIGHT	Digital altimeter Mitutoyo (0.01mm/0,0005)
DIAMETER	Micrometer of 0.01mm precision, according to DIN 863
COMPONENTS	Digital caliper of 0.001mm precision, according to DIN 862



14.04.2023

date, authorised person signature

All products are subjected to inspection and released into the main warehouse after verification of the Quality Control Department, according to the Product Specification, which is drawn up on the basis of technical drawing, with the use of the above methods and written down in the Measurement Card

Masterchem Logoplaste Sp. z o.o. implements and is certified in the following ISO standards: PN EN ISO 9001:2015, ISO 15378:2017, ISO 15593:2010, ISO 14001:2015

Masterchem Logoplaste Sp. z o.o. recommends CUSTOMER performance tests itself to make sure that the used closure with the package is appropriate for your application and as a set is tight. CUSTOMER is obliged to check whether the packaging and closing with the medium are safe and comply with the legal requirements.